


## POLARIS

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)																								
<b>POLARIS</b>																																			
<b>Fuji Motor</b> 339 Sprint 1986-89 340 Sport GT 1989 Indy Sport 1988-89 • Includes Wrist Pin • Cast Iron Bore • Fan Cooled	2	62 x 55.6	336	0.25 0.50 1.00	2316M06225 2316M06250 2316M06300	2316P1 2316P2 2316P4	\$72.17 (D9234) \$79.39 (D3674)	2451CS 2461CS 2480CS	S270	CW16	Bearing: B1016 \$13.95 (D738) Gasket: NA Con. Rod: NA Sleeve: NA																								
<b>Fuji Motor</b> Lite Touring 1998 Indy Lite 1991-98 Indy Lite Deluxe 1998 Indy Lite GT 1996-97 340 Sport GT 1990, 1995-96 340 Indy Sport 1990 339 Sprint FC 1990 Indy 340 1999-00, 2004 Indy 340 Deluxe 1999-03 Indy Sport Touring 1999-00 Indy 340 Touring 2001-04 340 Classic 2003-04 <b>NEW</b> Indy 340 Edge 2003 <b>NEW</b> (EC34-2PM02A) • Includes Wrist Pin • Cast Iron Bore • Cylinder honing required for Std. Bore	2	62 x 55.6	336	0.50 1.00	2316M06250 2316M06300	2316P2 2316P4	\$72.17 (D9234) \$79.39 (D3674)	2461CS 2480CS	S270	CW16	Bearing: B1016 \$13.95 (D738) Gasket: NA Con. Rod: NA Sleeve: See pg. 35																								
<b>Fuji Motor</b> 400 Indy 1984-91 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Liquid Cooled • 2353M06775 uses S459 Wrist Pin	2	65 x 60	398	Std. 0.25 0.50 1.00 1.50 2.75	2325M06500 2325M06525 2325M06550 2325M06600 2325M06650 2353M06775	2325PS 2325P1 2325P2 2325P4 2325P6 2353PS	\$80.20 (D1184) \$88.22 (D3925)	2559CS 2569CS 2579CS 2598CS 2618CS 2668CS	S280 S459	CW18	Bearing: B1014 \$14.95 (D798) Gasket: W5096 Con. Rod: See pg. 28 Sleeve: FL1143																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1006</td> <td>65mm/Std.</td> <td>398cc</td> <td>\$205.02 (D10321)</td> </tr> <tr> <td>SK1007</td> <td>65.5mm/+0.50mm</td> <td>405cc</td> <td></td> </tr> <tr> <td>SK1008</td> <td>66mm/+1.00mm</td> <td>410cc</td> <td>\$218.94 (D63131)</td> </tr> <tr> <td>SK1009</td> <td>66.5mm/+1.50mm</td> <td>417cc</td> <td></td> </tr> <tr> <td>SK1088</td> <td>67.75mm/+2.75jmm</td> <td>432cc</td> <td></td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1006	65mm/Std.	398cc	\$205.02 (D10321)	SK1007	65.5mm/+0.50mm	405cc		SK1008	66mm/+1.00mm	410cc	\$218.94 (D63131)	SK1009	66.5mm/+1.50mm	417cc		SK1088	67.75mm/+2.75jmm	432cc	
Kit Part #	Bore Size	Displ.	Kit Price																																
SK1006	65mm/Std.	398cc	\$205.02 (D10321)																																
SK1007	65.5mm/+0.50mm	405cc																																	
SK1008	66mm/+1.00mm	410cc	\$218.94 (D63131)																																
SK1009	66.5mm/+1.50mm	417cc																																	
SK1088	67.75mm/+2.75jmm	432cc																																	
<b>Fuji Motor</b> EC44TX, 1973-80 • Sleaving or replating required • Chrome bore	2	67.75 x 60	435	0.25 0.50 1.50 2.00	2318M06800 2318M06825 2318M06925 2318M06975	2318P1 2318P2 2318P6 2318P8	\$80.20 (D1184) \$88.22 (D3925)	2677CS 2687CS 2727CS 2746CS	S272	CW18	Bearing: B1014 \$14.95 (D798) Gasket: NA Con. Rod: NA Sleeve: See pg. 35																								
<b>Fuji Motor</b> 440 Indy Trail 1984-86 Trail Deluxe 1993 Long Track 1984-90 SS 440 1985-86 440 Long Track LTR 1987 Indy XCF 1997-98 440 Long Track Reverse 1988-89 Indy Transport 1996-99 Indy Sport 1991-99 Indy Sport SKS 1994 Indy Sport GT 1991-92 Sport Touring 1995-99 Super Sport 1994-97 Indy Tran Sport 1999 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Fan Cooled • Single Ring	2	67.72 x 60	432	Std. 0.28 0.53 1.53 2.03	2318M06772 2318M06800 2318M06825 2318M06925 2318M06975	2318PS 2318P1 2318P2 2318P6 2318P8	\$80.20 (D1184) \$88.22 (D3925)	2668CS 2677CS 2687CS 2727CS 2746CS	S272	CW18	Bearing: B1014 \$14.95 (D798) Gasket: W5101 Con. Rod: See pg. 28 Sleeve: See pg. 35																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1010</td> <td>67.72mm/Std.</td> <td>432cc</td> <td>\$196.62 (D79711)</td> </tr> <tr> <td>SK1011</td> <td>68.25mm/+0.53mm</td> <td>439cc</td> <td></td> </tr> <tr> <td>SK1012</td> <td>69.25mm/+1.53mm</td> <td>452cc</td> <td>\$212.67 (D06721)</td> </tr> <tr> <td>SK1013</td> <td>69.75mm/+2.03mm</td> <td>458cc</td> <td></td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1010	67.72mm/Std.	432cc	\$196.62 (D79711)	SK1011	68.25mm/+0.53mm	439cc		SK1012	69.25mm/+1.53mm	452cc	\$212.67 (D06721)	SK1013	69.75mm/+2.03mm	458cc					
Kit Part #	Bore Size	Displ.	Kit Price																																
SK1010	67.72mm/Std.	432cc	\$196.62 (D79711)																																
SK1011	68.25mm/+0.53mm	439cc																																	
SK1012	69.25mm/+1.53mm	452cc	\$212.67 (D06721)																																
SK1013	69.75mm/+2.03mm	458cc																																	

Individual pistons sold complete with rings, wrist pins & circlips

## POLARIS

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)																				
<b>POLARIS</b>  <b>Fuji Motor</b> 440 Indy Trail 1984-86 Trail Deluxe 1993 Long Track 1984-90 SS 440 1985-86 440 Long Track LTR 1987 Indy XCF 1997-98 440 Long Track Reverse 1988-89 Indy Transport 1996-99 Indy Sport 1991-99 Indy Sport SKS 1994 Indy Sport GT 1991-92 Sport Touring 1995-99 Super Sport 1994-97 Indy Tran Sport 1999  • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Fan Cooled • Double Ring	2	67.72 x 60	432	Std. 0.53 1.53 2.03	2343M06772 2343M06825 2343M06925 2343M06975	2343PS 2343P2 2343P6 2343P8	\$83.17 (D0994) \$91.49 (D9845)	2668CD 2687CD 2727CD 2746CD	S459	CW18	Bearing: B1014 \$14.95 (D798) Gasket: W5101 Con. Rod: See pg. 28 Sleeve: See pg. 35																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1201</td> <td>67.72mm/Std.</td> <td>432cc</td> <td>\$202.57 (D45121)</td> </tr> <tr> <td>SK1202</td> <td>68.25mm/+0.53mm</td> <td>439cc</td> <td></td> </tr> <tr> <td>SK1203</td> <td>69.25mm/+1.53mm</td> <td>452cc</td> <td>\$219.20 (D25131)</td> </tr> <tr> <td>SK1279</td> <td>69.75mm/+2.03mm</td> <td>458cc</td> <td></td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1201	67.72mm/Std.	432cc	\$202.57 (D45121)	SK1202	68.25mm/+0.53mm	439cc		SK1203	69.25mm/+1.53mm	452cc	\$219.20 (D25131)	SK1279	69.75mm/+2.03mm	458cc
Kit Part #	Bore Size	Displ.	Kit Price																												
SK1201	67.72mm/Std.	432cc	\$202.57 (D45121)																												
SK1202	68.25mm/+0.53mm	439cc																													
SK1203	69.25mm/+1.53mm	452cc	\$219.20 (D25131)																												
SK1279	69.75mm/+2.03mm	458cc																													
<b>Fuji Motor</b> Cross Country 440 1995-96 Indy 440 1992-98 XCR440 1992-94 Indy XC440 1991 Indy 440 LC 1996-97 440 Indy SKS 1993-95 (EC45-PL091)  • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Liquid Cooled	2	67.72 x 60	432	Std. 0.53 1.53 2.03	2343M06772 2343M06825 2343M06925 2343M06975	2343PS 2343P2 2343P6 2343P8	\$83.17 (D0994) \$91.49 (D9845)	2668CD 2687CD 2727CD 2746CD	S459	CW18	Bearing: B1014 \$14.95 (D798) Gasket: W5412 Con. Rod: See pg. 28 Sleeve: FL1182																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1123</td> <td>67.72mm/Std.</td> <td>432cc</td> <td>\$219.84 (D09131)</td> </tr> <tr> <td>SK1124</td> <td>68.25mm/+0.53mm</td> <td>439cc</td> <td></td> </tr> <tr> <td>SK1125</td> <td>69.25mm/+1.53mm</td> <td>452cc</td> <td>\$236.47 (D88141)</td> </tr> <tr> <td>SK1275</td> <td>69.75mm/+2.03mm</td> <td>458cc</td> <td></td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1123	67.72mm/Std.	432cc	\$219.84 (D09131)	SK1124	68.25mm/+0.53mm	439cc		SK1125	69.25mm/+1.53mm	452cc	\$236.47 (D88141)	SK1275	69.75mm/+2.03mm	458cc
Kit Part #	Bore Size	Displ.	Kit Price																												
SK1123	67.72mm/Std.	432cc	\$219.84 (D09131)																												
SK1124	68.25mm/+0.53mm	439cc																													
SK1125	69.25mm/+1.53mm	452cc	\$236.47 (D88141)																												
SK1275	69.75mm/+2.03mm	458cc																													
<b>Fuji Motor</b> Indy XCR440 1995-96 XCR440 SP 1994, 1996 Indy XC440 1996-97  • Pro-Lite (Includes Wrist Pin) • Nikasil Bore • Liquid Cooled <b>Note: Will not fit XCR440 1997</b>	2	68.25 x 60	439	Std.	2362M06825	2362PS	\$83.17 (D0994)	2687CD	S459	CW18	Bearing: B1014 \$14.95 (D798) Gasket: W5554 Con. Rod: See pg. 28 Sleeve: See pg. 35																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1178</td> <td>68.25mm/Std.</td> <td>439cc</td> <td>\$219.84 (D09131)</td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1178	68.25mm/Std.	439cc	\$219.84 (D09131)											
Kit Part #	Bore Size	Displ.	Kit Price																												
SK1178	68.25mm/Std.	439cc	\$219.84 (D09131)																												
<b>Liberty Motor</b> XCR440 1998-99  • Pro-Lite (Includes Wrist Pin) • Nikasil Bore • Liquid Cooled <b>Note: Will not fit XCR Edge Motor</b>	2	66 x 64	438	Std.	2401M06600	2401PS	\$87.33 (D0425)	2598CD	S423	CW20	Bearing: B1039 \$14.95 (D798) Gasket: W5709 Con. Rod: See pg. 28 Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1274</td> <td>66mm/Std.</td> <td>438cc</td> <td>\$235.51 (D13141)</td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1274	66mm/Std.	438cc	\$235.51 (D13141)											
Kit Part #	Bore Size	Displ.	Kit Price																												
SK1274	66mm/Std.	438cc	\$235.51 (D13141)																												
<b>Liberty Motor</b> 440 2001-2003  • Pro-Lite (Includes Wrist Pin) • Nikasil Bore • Liquid Cooled	2	66 x 64	438	Std.	2443M06600		\$87.33 (D0425)	2598CD	S423	CW20	Bearing: B1039 \$14.95 (D798) Gasket: 2001-02: TBA 2003: W6202 Con. Rod: NA Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1337</td> <td>66mm/Std.</td> <td>438cc</td> <td>\$232.61 (D75931)</td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1337	66mm/Std.	438cc	\$232.61 (D75931)											
Kit Part #	Bore Size	Displ.	Kit Price																												
SK1337	66mm/Std.	438cc	\$232.61 (D75931)																												

Individual pistons sold complete with rings, wrist pins & circlips

## POLARIS

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)
<b>POLARIS</b> <b>Fuji Motor</b> 488 Trail RMK 1998 Classic Touring 1998 Indy Trail 1986-99 Indy Trial Touring 1995-99 Super Sport 1997-98 Super Track 1991-94 Trail Deluxe 1995-96 • (EC50PM043, EC50PPM051) • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Fan Cooled <i>Note: Will not fit Widetrack Models</i>	2	72 x 60	488	Std.	2345M07200	2345PS	\$93.31	2835CD	S459	CW18	Bearing: B1014 \$14.95 (D798)
				0.25	2345M07225	2345P1	(D0265)	2844CD		Gasket: W5099	
				0.50	2345M07250	2345P2		2854CD	Con. Rod: See pg. 28		
				1.00	2345M07300	2345P4	\$102.64	2874CD			Sleeve: FL1148
				1.50	2345M07350	2345P6	(D8516)	2894CD			
				<b>Kit Part #</b>	<b>Bore Size</b>		<b>Displ.</b>	<b>Kit Price</b>			
				SK1076	72mm/Std.		488cc	\$231.25 (D57831)			
				SK1077	72.5mm/+0.5mm		496cc				
				SK1078	73mm/+1mm		502cc	\$249.91 (D59941)			
				SK1079	73.5mm/+1.5mm		509cc				
<b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b>											
<b>Fuji Motor</b> 500 Indy 1989-04 500 Indy Classic 1989-02, 2004 500 Indy RMK 1996-99 500 SKS 1991-97 500 Indy EFI 1992-97 500 Indy Classic Touring 1999-03 • (EC45PL097) • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Liquid Cooled <i>Note: Will not fit Widetrack Models</i>	2	72 x 60	488	Std.	2345M07200	2345PS	\$93.31	2835CD	S459	CW18	Bearing: B1014 \$14.95 (D798)
				0.25	2345M07225	2345P1	(D0265)	2844CD		Gasket: W5153	
				0.50	2345M07250	2345P2		2854CD	Con. Rod: See pg. 28		
				1.00	2345M07300	2345P4	\$102.64	2874CD			Sleeve: FL1165
				1.50	2345M07350	2345P6	(D8516)	2894CD			
				<b>Kit Part #</b>	<b>Bore Size</b>		<b>Displ.</b>	<b>Kit Price</b>			
				SK1064	72mm/Std.		488cc	\$231.25 (D57831)			
				SK1065	72.5mm/+0.5mm		496cc				
				SK1066	73mm/+1mm		502cc	\$249.91 (D59941)			
				SK1067	73.5mm/+1.5mm		509cc				
<b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b>											
<b>Liberty Motor</b> Indy 500 XC 1999-02 Indy 500 XC SP 1999-03 500 Classic 2003 <b>NEW</b> 500 XC SP 2004 <b>NEW</b> Indy RMK 2000-02 • Pro-Lite (Includes Wrist Pin) • Liquid Cooled <i>Note: Fits Cast Iron &amp; Nikasil bore. Sleeving or replating required for Nikasil over sizes.</i>	2	70.5 x 64	500	Std.	2406M07050	2406PS	\$89.07	2776CD	S423	CW20	Bearing: B1039 \$14.95 (D798)
				0.50	2406M07100	2406P2	(D5435)	2795CD		Gasket: W5711	
				1.00	2406M07150	2406P4	\$97.98	2815CD	Con. Rod: See pg. 28		
				1.50	2406M07200	2406P6	(D9785)	2835CD			Sleeve: FL1254
				2.00	2406M07250	2406P8		2854CD			
				<b>Kit Part #</b>	<b>Bore Size</b>		<b>Displ.</b>	<b>Kit Price</b>			
				SK1281	70.5mm/Std.		500cc	\$238.99 (D93341)			
				SK1282	71mm/+0.5mm		507cc				
				SK1283	71.5mm/+1mm		514cc	\$256.80 (D80451)			
				SK1300	72mm/+1.5mm		521cc				
				SK1301	72.5mm/+2mm		528cc				
<b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b>											
<b>Fuji Motor</b> Indy 550 Super Sport 1999-04 Indy 550 Sport Touring 1999-04 Indy 550 Trail RMK 1999-04 Indy 550 Trail Touring 2000, 2003-04 Indy 550 Classic 2003-04 550 Pro X Fan 2004 <b>NEW</b> • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	2	73 x 65	544	Std.	2417M07300	2417PS	\$93.31	2874KD	S278	CW18	Bearing: B1014 \$14.95 (D798)
				0.50	2417M07350	2417P2	(D9955)	2895KD		Gasket: W5946	
				1.00	2417M07400	2417P4	\$102.64	2913KD	Con. Rod: NA		
				2.00	2417M07400	2417P8	(D8516)	2598CD			Sleeve: NA
				<b>Kit Part #</b>	<b>Bore Size</b>		<b>Displ.</b>	<b>Kit Price</b>			
				SK1305	73mm/Std.		544cc	\$239.07 (D44341)			
				SK1306	73.5mm/+0.5mm		552cc				
				SK1307	74mm/+1mm		559cc	\$257.73 (D46451)			
<b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b>											
<b>Fuji Motor</b> 580 Indy XLT 1993-94 XLT Special 1993-94 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	3	64 x 60	579	Std.	2347M06400	2347PS	\$93.31	2520CD	S255	CW16	Bearing: NA
				0.50	2347M06450	2347P2	(D9955)	2539CD		Gasket: W5336	
				1.00	2347M06500	2347P4	\$102.64	2559CD	Con. Rod: NA		
				2.00	2347M06600	2347P8	(D8516)	2598CD			Sleeve: 6028FA
				<b>Kit Part #</b>	<b>Bore Size</b>		<b>Displ.</b>	<b>Kit Price</b>			
				SK1145	64mm/Std.		579cc	\$322.20 (D23391)			
				SK1146	64.5mm/+0.5mm		586cc				
				SK1147	65mm/+1mm		597cc	\$350.18 (D11012)			
				SK1187	66mm/+2mm		616cc				
<b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b>											

Individual pistons sold complete with rings, wrist pins & circlips

# POLARIS

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)																				
<b>POLARIS</b>  <b>Fuji Motor</b> Indy XLT600 1995-97 XLT/SKS 600 1996 XLT Special 1997-99 XLT Classic 1998-99 XLT Touring 1996-99 XCR600 1995-97 XLT/RMK 1996-97 XC700 Triple 1997 Indy Triumph 2000  • Piston Port • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	3	65 x 60	597	Std. 0.50 1.00 1.50	2358M06500 2358M06550 2358M06600 2358M06650	2358PS 2358P2 2358P4 2358P6	\$93.31 (D9955) \$102.64 (D8516)	2559CD 2579CD 2598CD 2618CD	S255	CW16	Bearing: NA Gasket: W5444 Con. Rod: See pg. 28 Sleeve: See pg. 35																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1167</td> <td>65mm/Std.</td> <td>597cc</td> <td>\$340.32 (D91402)</td> </tr> <tr> <td>SK1168</td> <td>65.5mm/+0.5mm</td> <td>607cc</td> <td></td> </tr> <tr> <td>SK1169</td> <td>66mm/+1mm</td> <td>616cc</td> <td>\$368.30 (D89022)</td> </tr> <tr> <td>SK1278</td> <td>66.5mm/+1.5mm</td> <td>625cc</td> <td></td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1167	65mm/Std.	597cc	\$340.32 (D91402)	SK1168	65.5mm/+0.5mm	607cc		SK1169	66mm/+1mm	616cc	\$368.30 (D89022)	SK1278	66.5mm/+1.5mm	625cc
Kit Part #	Bore Size	Displ.	Kit Price																												
SK1167	65mm/Std.	597cc	\$340.32 (D91402)																												
SK1168	65.5mm/+0.5mm	607cc																													
SK1169	66mm/+1mm	616cc	\$368.30 (D89022)																												
SK1278	66.5mm/+1.5mm	625cc																													
<b>Fuji Motor</b> XCR600 SP 1996-98 XCR600 SE 1997, (EC59PL01, EC59PL02)  • Reed Induction • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	3	62.5 x 65	598	Std.	2365M06250	2365PS	\$102.64 (D9516)	2461CD	S477	CW18	Bearing: B1014 \$14.95 (D798) Gasket: W5499 Con. Rod: See pg. 28 Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1190</td> <td>62.5mm/Std.</td> <td>598cc</td> <td>\$368.32 (D99022)</td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1190	62.5mm/Std.	598cc	\$368.32 (D99022)											
Kit Part #	Bore Size	Displ.	Kit Price																												
SK1190	62.5mm/Std.	598cc	\$368.32 (D99022)																												
<b>Fuji Motor</b> 600 Indy 1984-87  • 2311M06650 uses W5100 Gasket • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	3	65 x 60	597	Std. 0.50 1.00 1.50	2311M06500 2311M06550 2311M06600 2311M06650	2311PS 2311P2 2311P4 2311P6	\$93.31 (D9955) \$102.64 (D8516)	2559CS 2579CS 2598CS 2618CS	S280	CW18	Bearing: B1014 \$14.95 (D798) Gaskets: 65-66mm: W5260 66.5-68.25mm: W5100 Con. Rod: See pg. 28 Sleeve:																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1018</td> <td>65mm/Std.</td> <td>597cc</td> <td>\$340.32 (D91402)</td> </tr> <tr> <td>SK1019</td> <td>65.5mm/+0.5mm</td> <td>607cc</td> <td></td> </tr> <tr> <td>SK1020</td> <td>66mm/+1mm</td> <td>616cc</td> <td>\$368.30 (D89022)</td> </tr> <tr> <td>SK1158</td> <td>66.5mm/+1.5mm</td> <td>625cc</td> <td></td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1018	65mm/Std.	597cc	\$340.32 (D91402)	SK1019	65.5mm/+0.5mm	607cc		SK1020	66mm/+1mm	616cc	\$368.30 (D89022)	SK1158	66.5mm/+1.5mm	625cc
Kit Part #	Bore Size	Displ.	Kit Price																												
SK1018	65mm/Std.	597cc	\$340.32 (D91402)																												
SK1019	65.5mm/+0.5mm	607cc																													
SK1020	66mm/+1mm	616cc	\$368.30 (D89022)																												
SK1158	66.5mm/+1.5mm	625cc																													
<b>Fuji Motor</b> <b>OVERBORE to 648cc for:</b> 600 Indy 1984-87  • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Cylinder Sleeving Required	3	65 x 60	648	2.75 3.00 3.25	2354M06775 2354M06800 2354M06825	2354PS 2354P1 2354P2	\$97.98 (D9785)	2668CS 2677CS 2687CS	S459	CW18	Bearing: B1014 \$14.95 (D798) Gasket: W5100 Con. Rod: See pg. 28 Sleeve: FL1129H																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1021</td> <td>67.75/+2.75mm</td> <td>648cc</td> <td>\$354.32 (D95212)</td> </tr> <tr> <td>SK1022</td> <td>68mm/+3mm</td> <td>653cc</td> <td></td> </tr> <tr> <td>SK1063</td> <td>68.25mm/+3.25mm</td> <td>658cc</td> <td></td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1021	67.75/+2.75mm	648cc	\$354.32 (D95212)	SK1022	68mm/+3mm	653cc		SK1063	68.25mm/+3.25mm	658cc				
Kit Part #	Bore Size	Displ.	Kit Price																												
SK1021	67.75/+2.75mm	648cc	\$354.32 (D95212)																												
SK1022	68mm/+3mm	653cc																													
SK1063	68.25mm/+3.25mm	658cc																													
<b>Liberty Motor</b> 600 XC 1998-99 600 XC Deluxe 45th 2000 600 RMK 1998-01 600 XC SP 1999 Indy 600 Classic 2001  • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	2	74.5 x 68	593	Std.	2426M07450		\$89.07 (D4435)	2933KD	S631	CW20	Bearing: B1039 \$14.95 (D798) Gasket: W5600 Con. Rod: NA Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1314</td> <td>74.5/Std.</td> <td>593cc</td> <td>\$241.09 (D56441)</td> </tr> </tbody> </table> <p><b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b></p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1314	74.5/Std.	593cc	\$241.09 (D56441)											
Kit Part #	Bore Size	Displ.	Kit Price																												
SK1314	74.5/Std.	593cc	\$241.09 (D56441)																												

Individual pistons sold complete with rings, wrist pins & circlips



## POLARIS

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)	
<b>Liberty Motor</b> 600 VES XC/SP 2000-04 RMK 2004 Indy 600 Classic 2002 600 Touring 2000 Indy 600 Classic 2001 600 Classic 2004 <b>New</b> 600 Classic Touring 2001-02 600 Edge Touring 2004 <b>New</b> 600 Pro X 2004 <b>New</b> 600 Pro X2 2004 <b>New</b> 600 Switchback 2004 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	2	77.25 x 64	600	Std.	2437M07725		\$89.07 (D4435)	3040KD	S650	CW20	Bearing: NA Gasket: W6082 Con. Rod: NA Sleeve: NA	
	<b>Kit Part #</b> SK1321				<b>Bore Size</b> 77.25/Std.		<b>Displ.</b> 600cc		<b>Kit Price</b> \$235.64 (D83141)			
	<b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b>											
<b>Fuji Motor</b> 650 Indy thru 1990 650 RXL 1990 650 SKS 1991-96 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Must bore cases to install 1.50 & 2.25	3	67.75 x 60	649	Std. 0.25 0.50 1.00 1.50 2.25	2346M06775 2346M06800 2346M06825 2346M06875 2346M06925 2346M07000	2346PS 2346P1 2346P2 2346P4 2346P6 2346P9	\$100.74 (D4406)   \$110.81 (D9466)	2668CD 2677CD 2687CD 2707CD 2727CD 2756CD	S459	CW18	Bearing: B1014 \$14.95 (D798) Gaskets: 67.75-69.25mm: W5102 70-72mm: W5251 Con. Rod: NA Sleeve: See pg. 35	
	<b>Kit Part #</b> SK1089 SK1090 SK1091 SK1092 SK1093				<b>Bore Size</b> 67.75mm/Std. 68.25mm/+0.5mm 68.75mm/+1mm 69.25mm/+1.5mm 70mm/+2.25mm		<b>Displ.</b> 649cc 658cc 668cc 678cc 693cc		<b>Kit Price</b> \$362.59 (D55712) \$392.82 (D96532)			
	<b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets (For 650 Indy thru 1990; 650 RXL 1990 ONLY)</b>											
<b>Fuji Motor</b> 650 Indy RXL 1991-97 650 EFI 1991-96 650 Indy 1991-96 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Must bore cases to install 2.25	3	67.75 x 60	649	Std. 0.25 0.50 1.00 1.50 2.25	2346M06775 2346M06800 2346M06825 2346M06875 2346M06925 2346M07000	2346PS 2346P1 2346P2 2346P4 2346P6 2346P10	\$100.74 (D4406)   \$110.81 (D9466)	2668CD 2677CD 2687CD 2707CD 2727CD 2756CD	S459	CW18	Bearing: B1014 \$14.95 (D798) Gaskets: 67.75-69.25mm: W5306 70-72mm: W5313 Con. Rod: See pg. 28 Sleeve: See pg. 35	
	<b>Kit Part #</b> SK1131 SK1132 SK1133 SK1134 SK1135				<b>Bore Size</b> 67.75mm/Std. 68.25mm/+0.5mm 68.75mm/+1mm 69.25mm/+1.5mm 70mm/+2.25mm		<b>Displ.</b> 649cc 658cc 668cc 678cc 693cc		<b>Kit Price</b> \$362.59 (D55712) \$392.82 (D96532)			
	<b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b>											
<b>Fuji Motor</b> 680 Ultra 1996-98 Ultra SP 1996-97 Ultra SPX 1997 Ultra SKS 1997 Ultra SE 1997 Ultra Touring 1998 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	3	66.6 x 65	680	Std.	2366M06660	2366PS	\$93.31 (D9955)	2623CD	S280	CW18	Bearing: B1014 \$14.95 (D798) Gasket: W5505 Con. Rod: See pg. 28 Sleeve: FL1211	
	<b>Kit Part #</b> SK1191				<b>Bore Size</b> 66.6mm/Std.		<b>Displ.</b> 680cc		<b>Kit Price</b> \$340.32 (D91402)			
	<b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b>											
<b>Fuji Motor</b> 700 XCR 1999 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	3	67.6 x 65	700	Std.	2409M06760	2409PS	\$93.31 (D9955)	2658KD	S477	CW18	Bearing: B1031 \$14.95 (D798) Gasket: W5714 Con. Rod: See pg. 28 Sleeve:	
	<b>Kit Part #</b> SK1288				<b>Bore Size</b> 67.6mm/Std.		<b>Displ.</b> 700cc		<b>Kit Price</b> \$340.79 (D74402)			
	<b>Kit Includes: Matched &amp; balanced forged pistons, rings, taper wall wrist pins, circlips &amp; top end gaskets</b>											

# POLARIS

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)					
POLARIS																
<b>Liberty Motor</b> 700 SKS 1997, 1999-03 XC700 1998-00 700 Deluxe 45th Anniversary 2000 Indy 700 RMK 1997-04 XC700 SP 1999-04 700 Classic 2001-04 700 Pro X 2003-04 700 Pro X2 2004 <b>New</b> Classic Touring 2003-04 Switchback 700 2004 <b>New</b> • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	2	81 x 68	700	Std.	2399M08100	2399PS	\$97.94 (D6785)	3189KD	S512	CW20	Bearing: B1039 \$14.95 (D798) Gasket: W5550 Con. Rod: NA Sleeve: 6058FA					
	<b>Kit Part #</b>				<b>Bore Size</b>		<b>Displ.</b>		<b>Kit Price</b>							
	SK1272				81mm/Std.		700cc		\$256.26 (D67351)							
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets																
<b>Liberty Motor OVERBORE to 754cc for:</b> 700 SKS 1997, 1999-03 XC700 1998-00 700 Deluxe 45th Anniversary 2000 Indy 700 RMK 1997-04 XC700 SP 1999-04 700 Classic 2001-04 700 Pro X 2003-04 700 Pro X2 2004 <b>New</b> Classic Touring 2003-04 Switchback 700 2004 <b>New</b> • Pro-Lite (Includes Wrist Pin) • Nikasil Bore • Cylinder Sleeving or Replating Required • Cylinder Head Machining required • Crankcase cleanup required	2	81 x 68	754	3.00	2408M08400	2408PS	\$117.53 (D2507)	3307KD	S512	CW20	Bearing: B1031 \$14.95 (D798) Gasket: W5550 Con. Rod: NA Sleeve: 6058FB					
	<b>Kit Part #</b>				<b>Bore Size</b>		<b>Displ.</b>		<b>Kit Price</b>							
	SK1289				84mm/+3mm		754cc		\$295.44 (D62771)							
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets																
<b>Fuji Motor</b> Indy Storm 800 1994-98 XPS Series  • Pro-Lite (Includes Wrist Pin) • Sleeving or replating required for oversizes • 2355M07500 uses W5452 Gasket Kit Note: 1996-98 models have Nikasil Bore	3	72 x 65	794	Std. 0.50 1.00 1.50 2.00	2355M07200	2355PS	\$110.33 (D0266)	2835CD	S511	CW18	Bearing: B1014 \$14.95 (D798) Gaskets: 72-73.5mm: W5408 75mm: W5452 Con. Rod: See pg. 28 Sleeve: See pg. 35					
					2355M07250	2355P2	\$121.36 (D2827)	2854CD								
					2355M07300	2355P4		2874CD								
					2355M07350	2355P6		2894CD								
					2355M07500	2355P12		2953TD								
<b>Kit Part #</b>				<b>Bore Size</b>		<b>Displ.</b>		<b>Kit Price</b>								
SK1159				72mm/Std.		794cc		\$387.64 (D85232)								
SK1160				72.5mm/+0.5mm		805cc		\$420.74 (D44252)								
SK1161				73mm/+1mm		816cc		\$420.74 (D44252)								
SK1162				73.5mm/+1.5mm		827cc		\$420.74 (D44252)								
SK1186				75mm/+2mm		861cc		\$420.74 (D44252)								
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets																
<b>Fuji Motor</b> 800 XCR 1999-02 XPS Series  • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	3	72 x 65	794	Std.	2404M07200	2404PS	\$115.85 (D1596)	2835CD	S511	CW18	Bearing: B1014 \$14.95 (D798) Gaskets: W5728 Con. Rod: See pg. 28 Sleeve:					
					<b>Kit Part #</b>				<b>Bore Size</b>		<b>Displ.</b>		<b>Kit Price</b>			
					SK1296				72mm/Std.		794cc		\$404.19 (D15242)			
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets																
<b>Liberty Motor</b> Indy 800 LE 2001 Indy 800 Snow Check Special 2001 Indy 800 XC SP 2001-04 800 Pro X 2003-04 800 Pro X2 2004 <b>New</b> 800 Pro XR 2004 <b>New</b> 800 Switchback 2004 <b>New</b> 800 Classic 2004 <b>New</b> 800 Edge Touring 2004 <b>New</b> 800 SKS 2003 800 RMK 2000, 2002-04 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	2	85 x 70	794	Std.	2428M08500		\$99.95 (D7935)	3347KD	S640	CW22	Bearing: B1030 \$14.95 (D798) Gaskets: W5943 Con. Rod: NA Sleeve: NA					
					<b>Kit Part #</b>				<b>Bore Size</b>		<b>Displ.</b>		<b>Kit Price</b>			
					SK1315				85mm/Std.		784cc		\$245.85 (D15741)			
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets																